



GEARS

Objectives

- ✱ Explain design characteristics of gears
- ✱ Explain torque multiplication fundamentals
- ✱ Explain Overdrive fundamentals
- ✱ Explain Gear Operation



Gears Purpose

- ✦ Transmit rotating motion
- ✦ Normally mounted on shaft
- ✦ Transmits rotating motion from one parallel shaft to another

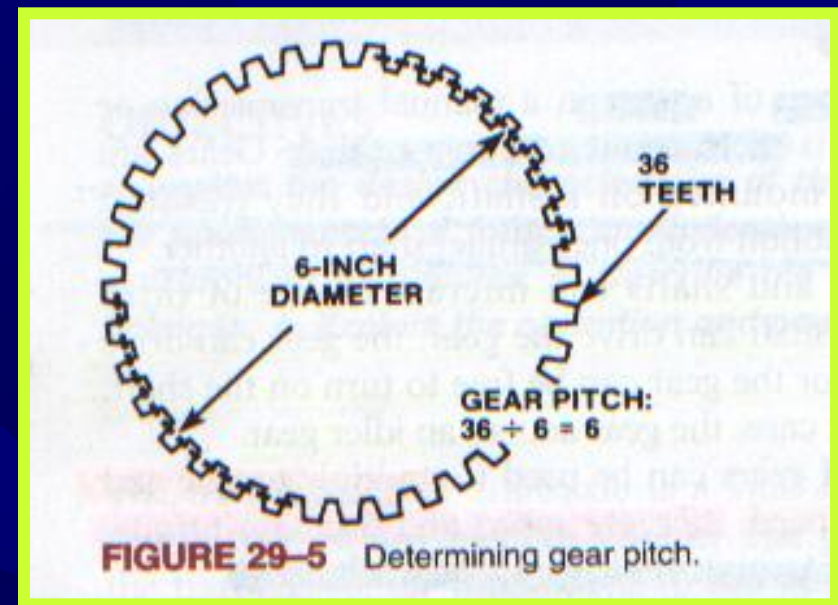
Interaction

☀ Gears and Shafts can interact three ways

- Shaft can drive the gear
- Gear can drive the shaft
- Gear can freewheel on shaft

Gear Design

- ☀ Gears must have same pitch to operate together
- ☀ Gear Pitch
 - The number of teeth per given unit of pitch diameter
 - To determine pitch: divide number of teeth by the pitch diameter of the gear



Tooth Design

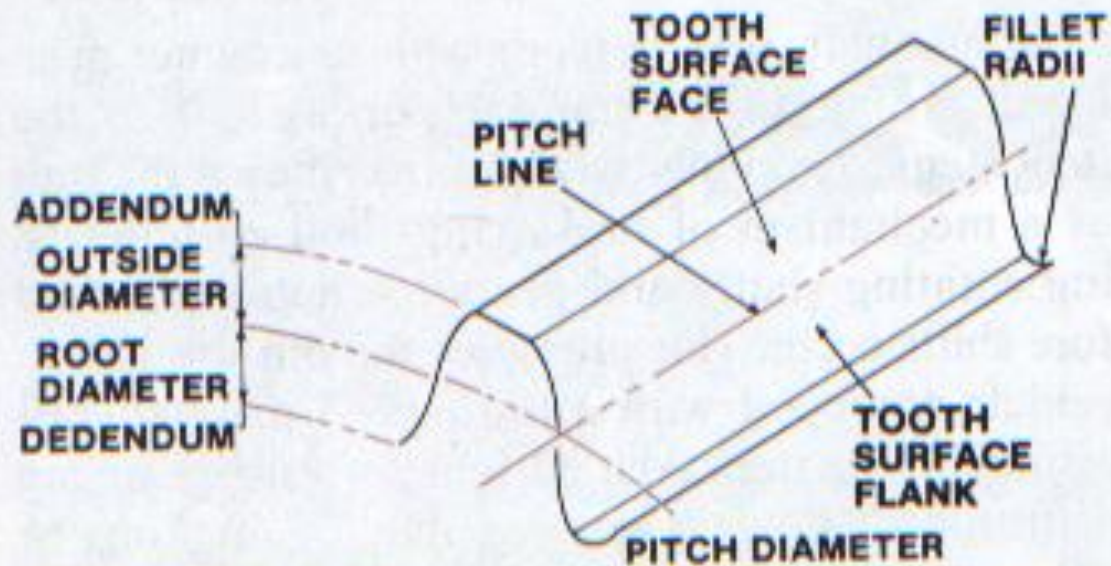
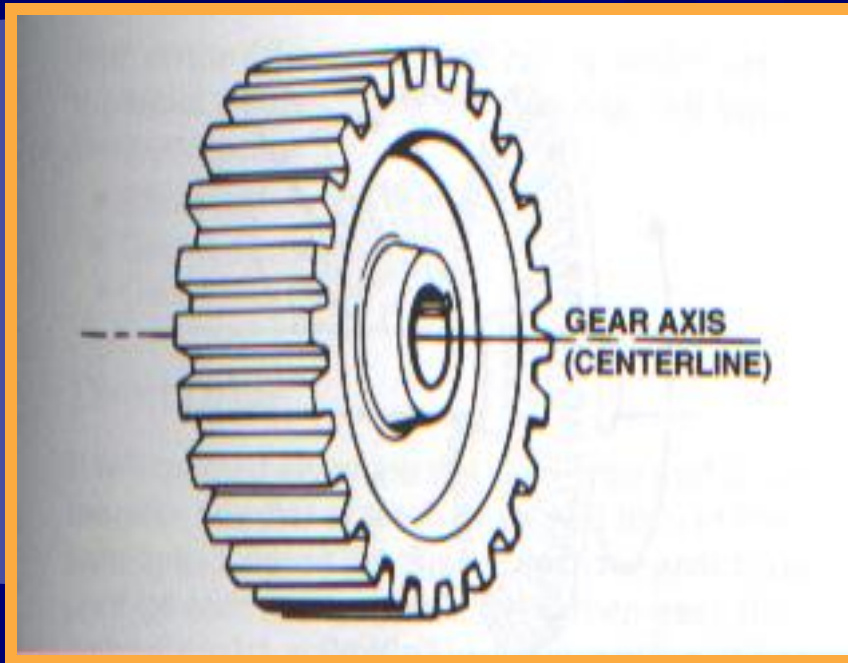


FIGURE 29-4 Basic names of major gear tooth parts.

Types of Gears

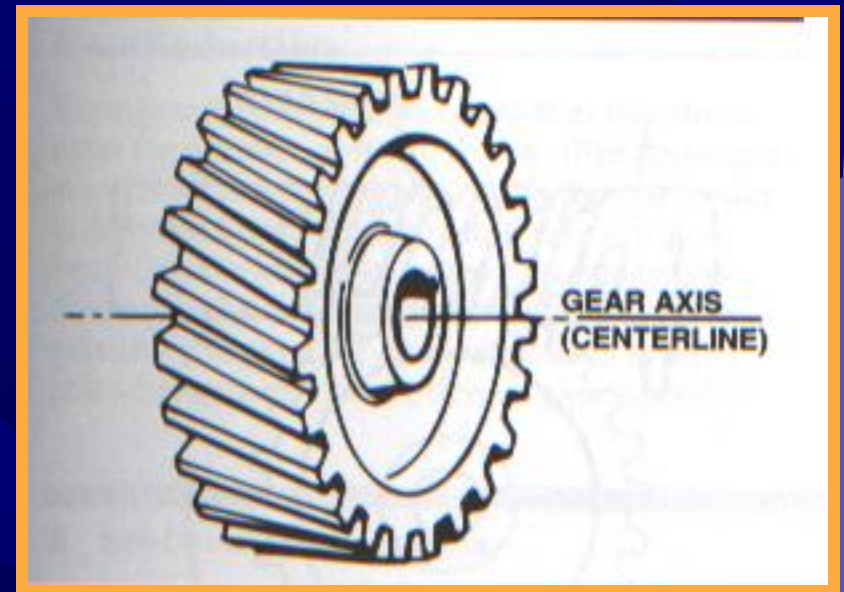


✦ Spur Gear

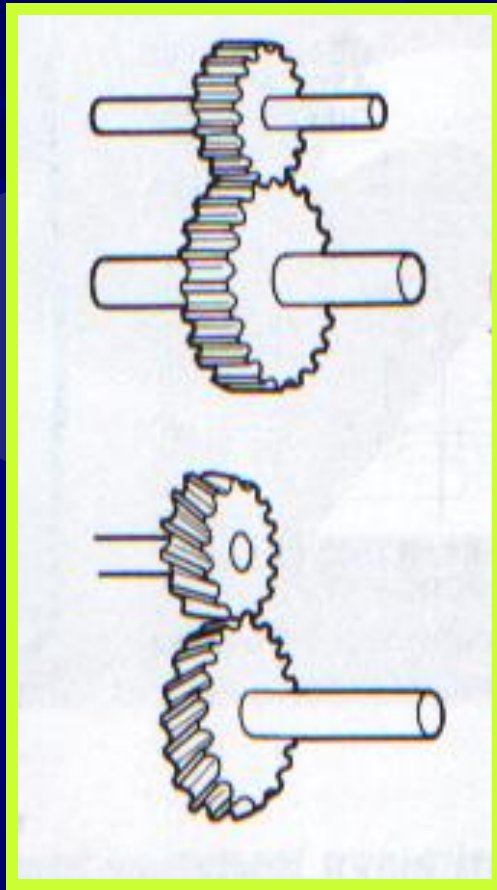
- ✦ Cut Straight across
- ✦ Spur gears only have one tooth in contact at a time
- ✦ Minimizes chance of popping out of gear
- ✦ Handles torque well
- ✦ Used for Reverse

Helical Gear

- ✦ Are quieter than spur gears
- ✦ Two teeth at a time contact
- ✦ Has a tendency to move shaft for and aft
- ✦ Are left and right handed
- ✦ Opposites on parallel shafts



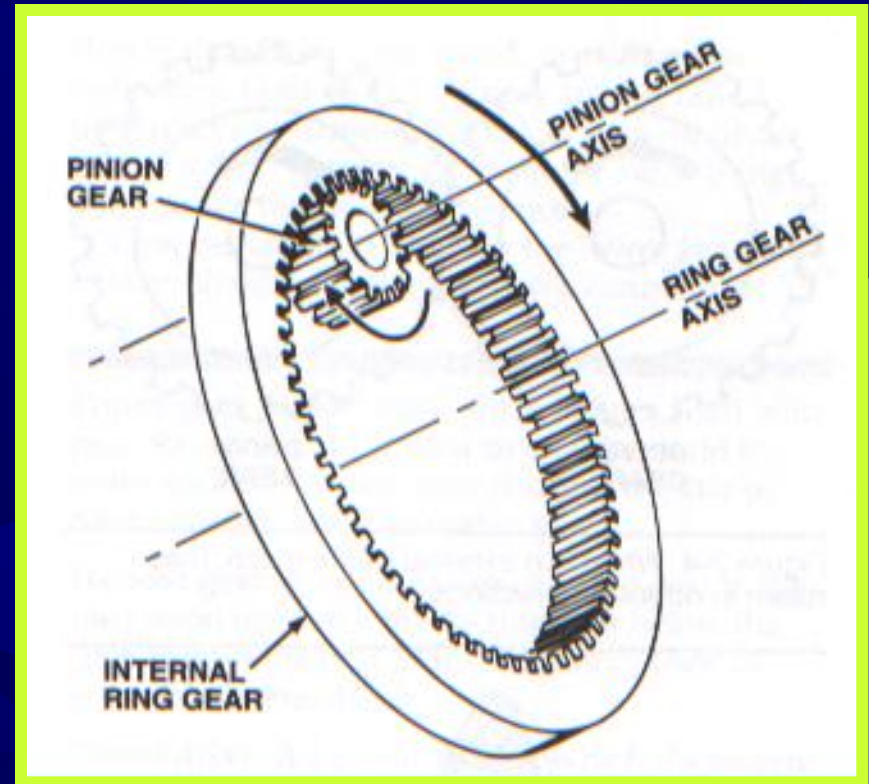
Spur Gears vs. Helical Gears



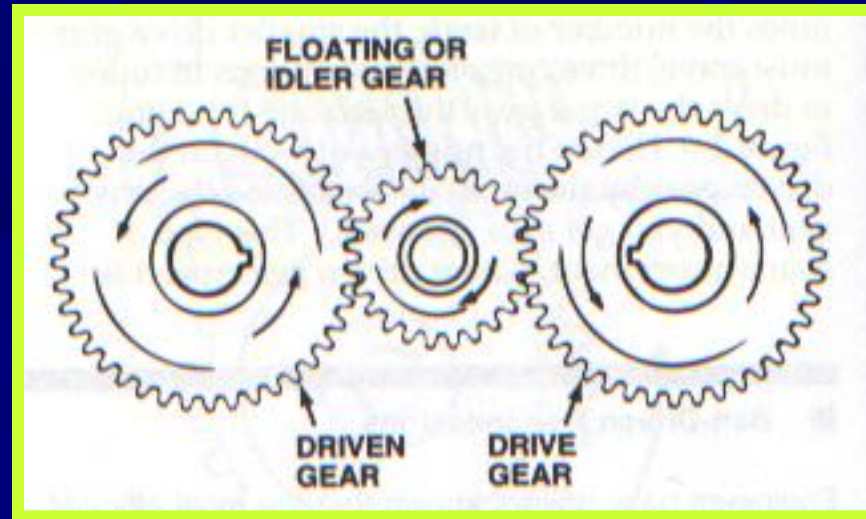
- ✦ Spur gears are straight cut parallel to shaft
- ✦ Helical gears are angle cut to gears axis of rotation

Internal Gear Teeth

- ☀ Most gears are external. (teeth on the outside)
- ☀ Internal gear used with pinion gears
- ☀ External gear rotates same direction of internal gear
- ☀ External gear rotates opposite with another external gear



Idler Gears



Located between drive and driven gear

Used in reverse gear trains

Transfers motion without changing rotational direction

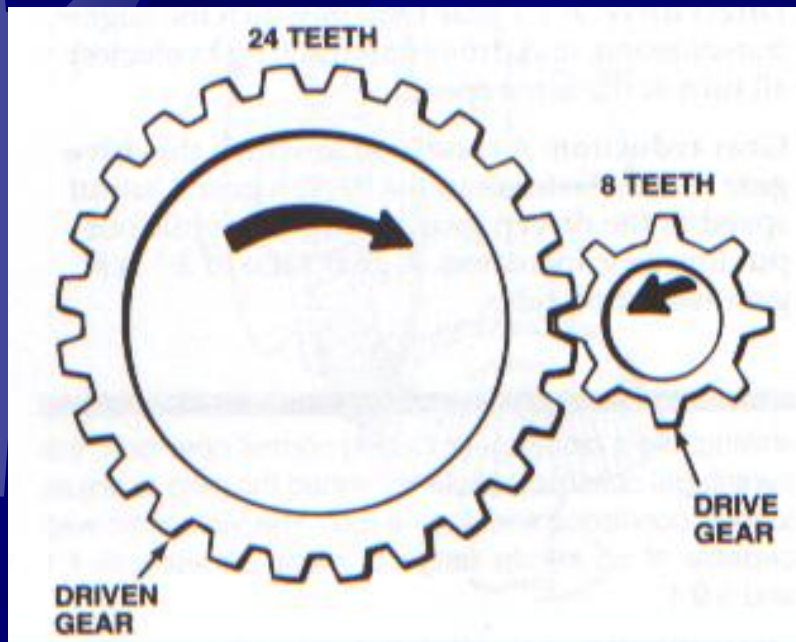
Gear Ratios

- ✱ Can multiply torque and speed
- ✱ Can reduce torque and speed
- ✱ Same size and number of teeth = no change in output
- ✱ Equal size gears create equal output
- ✱ Small drive gear to larger driven gear = driven gear speed decreases
- ✱ Larger drive gear to smaller driven gear = driven gear speed increases

Gear Ratio Calculations

- ✦ Gear Ratio can be found by dividing number of teeth on driven gear by the number of teeth on the driving gear.
- ✦ Ex: 75 driven teeth ÷ 45 drive teeth = 1.66 gear ratio

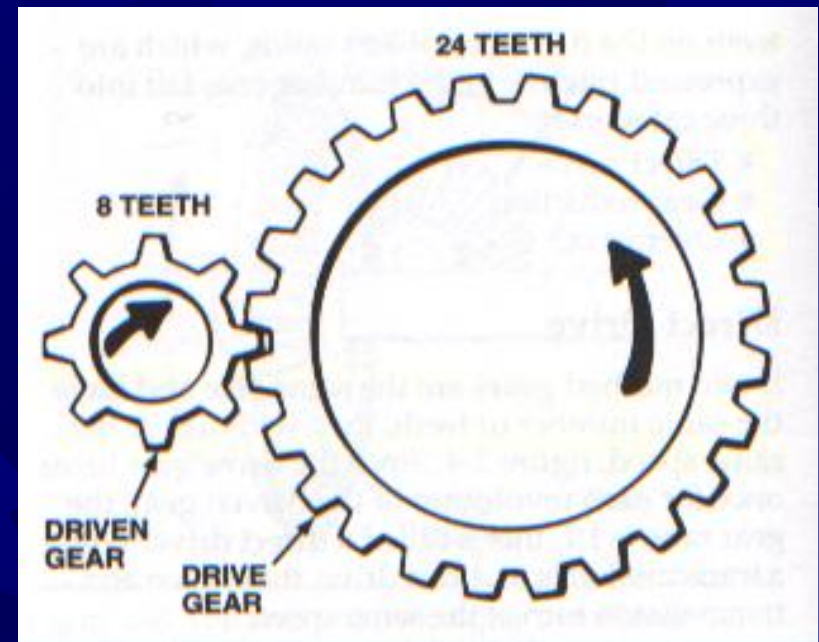
Gear Reduction



- ☀ Speed decreases
- ☀ Torque Increases
- ☀ When speed is halved, torque doubles
- ☀ Most manual transmissions are speed reducing, torque increasing

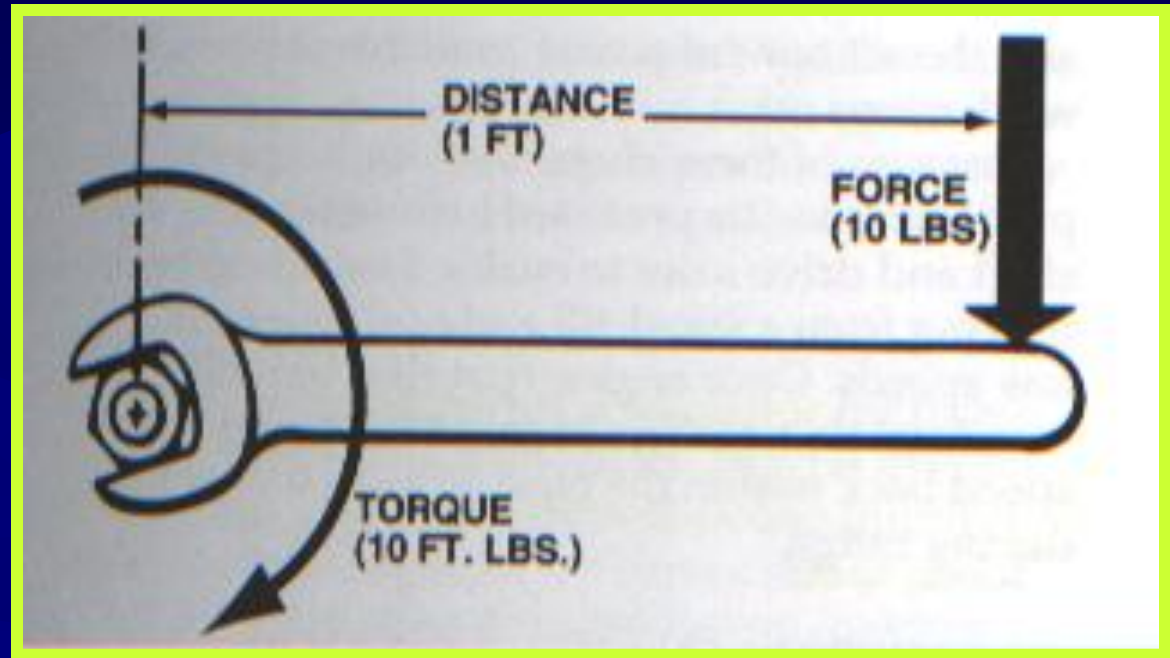
Gear Overdrive

- ☀ Speed Increases
- ☀ Torque decreases
- ☀ When speed is doubled, torque is halved
- ☀ Used for fuel milage
- ☀ Factory overdrives vs. Aftermarket overdrives



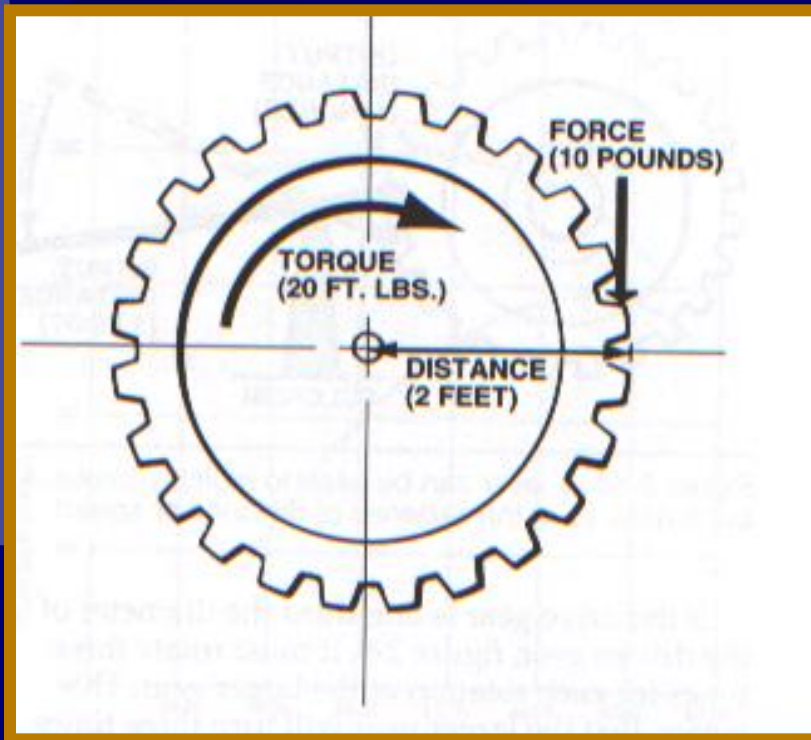
Torque

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- ✦ Torque is calculated by multiplying force applied by the distance of the force from a center of a pivot point.
- ✦ Gears apply torque
- ✦ Ex: 10 ft lbs applied to 1 foot drive gear to a 2 foot driven gear = 20 foot lbs torque

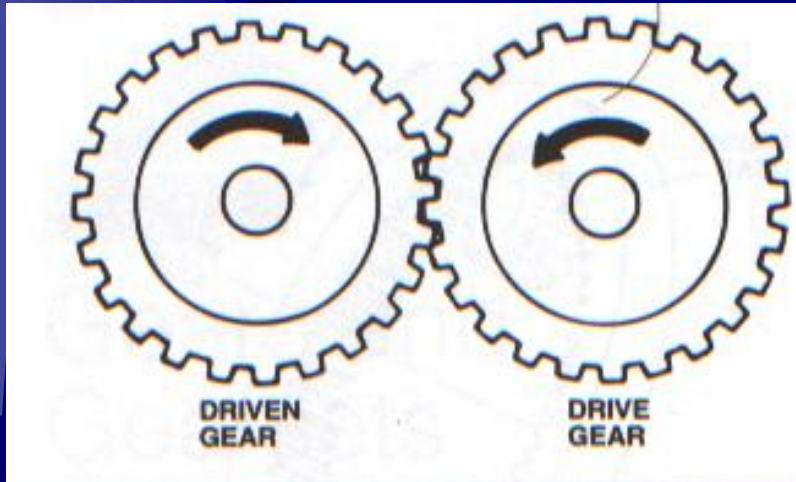
Torque Multiplication



- ✦ Used for lower gears in a manual transmission equipped car
- ✦ 4:56 = low gears
 - ✦ For Acceleration
- ✦ 2:56 = high gears
 - ✦ For mileage

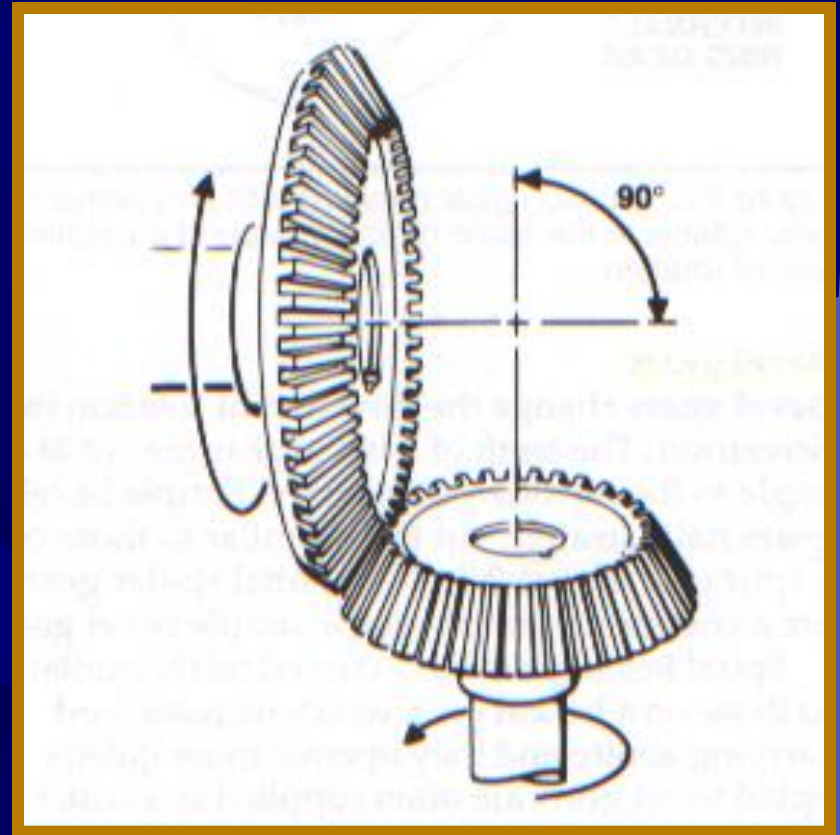
External Gears

- When two external gears mesh, they rotate in opposite directions



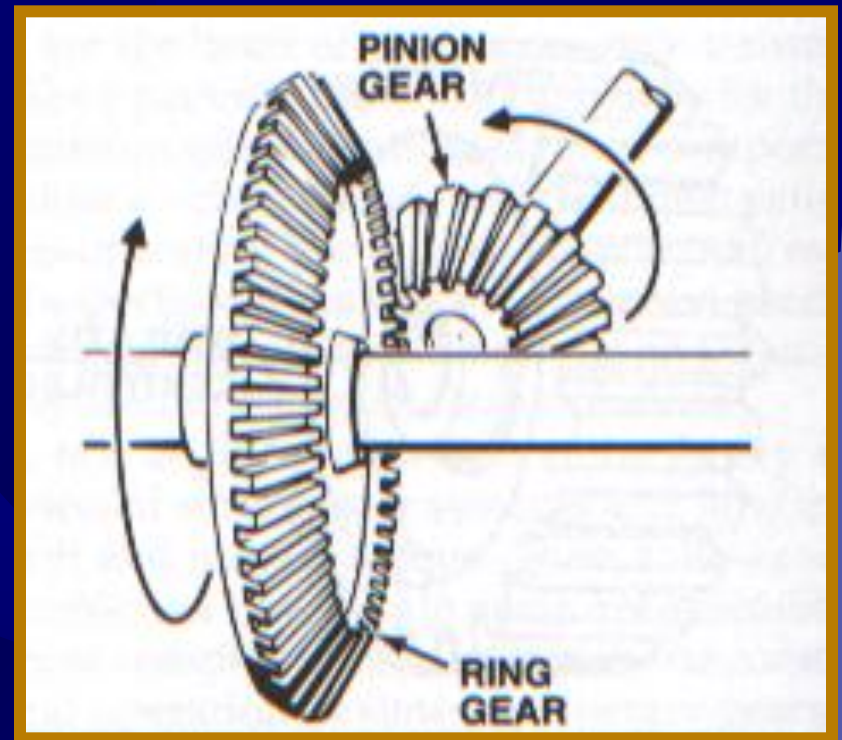
Bevel Gears

- ☀ Change the direction of rotation
- ☀ Spider gears are straight cut bevel gears
- ☀ Transfer motion between two shafts at an angle to each other



Ring and Pinion

- ★ BEVEL GEARS
- ★ Used as a final drive in RWD vehicles



Ring and Pinion Final Drive



Worm Gear

- ✦ Drives a spur gear
- ✦ Provides maximum tooth contact
- ✦ Used in recirculating ball steering boxes
- ✦ Speedometer cable drive mechanisms

